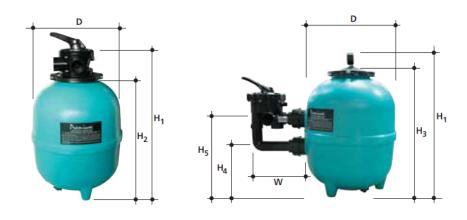


GEMAS PREMIUM PE PLASTIC SAND FILTERS TECHNICAL DATA SHEET



Introduction:

Filter shell made of PE Plastic by Rotational Moulding. One-piece body, including pressure gauge, side or top mounted multiport valve and air purge. Test pressure 3,5 kg/cm2. Max. operation pressure 2,5 kg/cm2. Filtration rate: 50 m3/h/m2.



TECHNICAL CHARACTERISTICS

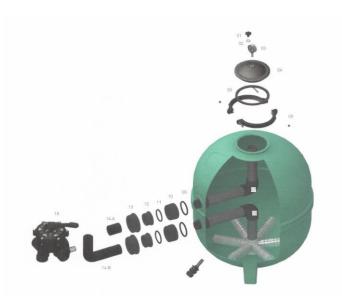
	Top Mou	nted Multi	port Valve	Side Mou	nted Multi _l	port Valve
MODEL	400	500	615	400	500	615
D (mm)	400	500	615	400	500	615
H ₁ (mm)	760	800	920	615	660	775
H ₂ (mm)	525	565	685	-	-	-
H ₃ (mm)	-	-	-	555	600	715
H ₄ (mm)	-	-	-	200	225	280
H ₅ (mm)	-	-	-	325	350	410
W (mm)	-	-	-	260	260	260
W1 (mm)	-	-	-	-	-	-
CONNECTIONS (Ø)	1 1/2"	1 1/2"	1 1/2"	1 1/2"	1 1/2"	1 1/2"
FLOW (m³/h) (50 m³/t/m²)	6,3	10	15	6,3	10	15
SAND (Kg)	80	100	150	80	100	150
NET WEIGHT (Kg)	9,000	12,000	16,000	8,700	11,700	15, 700

We reserve our right to change all or part of the features of the articles or contents of this document, without prior notice.





Side Mounted Part List: "Pool Technology"



No	Filter Part Description	Qty
01	Air Purge	1
02	Air Purge O-ring	1
03	Manometer	1
04	Linked Clamps Filter Cover (Transparent opt.)	1
05	Gasket for Filter Lid with Clamp Connnection	1
06	Clamp Set	1
07	Filter Inside Top Set	1
08	Filter Inside Bottom Set	1
09	Filter Connection Outer O-ring	2
10	Filter Connection Body	2
11	Filter Connection Inner O-ring	2
12	Pipe Connection	2
13	Filter Pipe Connection Nut	2
14-A	L Shaped Elbow	1
14-B	L Shaped Elbow Pipe Part	1
15	Multiport Valve	1
16	Water Drainage Set	1

Top Mounted Part List:



No	Filter Part Descriptions	Qty
01	Filter Manometer	1
02	Multiport Valve	1
03	Clamp Set	1
04	Filter Inside Set	
05	Gasket for Filter Lid with Clamp Connnection	
06	Water Drainage	



Water Drainage Part List:



No	Water Drainage Part Description	Qty.
01	Water Drainage Nozzle	1
02	Water Drainage Nozzle Gasket	2
03	Water Drainage Nut	1
04	Water Drainage Purge Nut Gasket	1
05	Water Drainage Cap	1

Inside Bottom Set Part List:



No	Inside Bottom Set Part Descriptions		
01	PVC PN10 Pipe		
02	PVC Elbow		
03	Male Threaded Adaptor		
04	Filter Collector With 6/8/12 Outlets		
05	Filter Collector Lid		
06	Filter Candle – No:1 Inner Part		
07	Filter Candle – No:2 Inner Part		
08	Filter Candle – Outer Part		
09	Filter Candle – Blind Cap		

Note: Part quantities and diameters depend on filter model.